

TIGHTENING TORQUES

- * The torque values apply only to test conditions and are a guide only. Tightening torques for installation depend on many f actors, including materials, lubrication, coating and surface treatment. If in doubt the manufacturer is to be consulted.
- ** NPT threads need an additional sealant to BS EN 751 (e.g. PTFE tape)
- *** Tightening torque and maximum pressure should be in accordance with high pressure pipe supplier's documentation

Thread Type	Torque Settings *				
	P≤100bar	100bar∢P ≤400bar	600bar≮P ≤1500bar	2000bar	4000bar/5000 bar***
G1/4" (BSPP), 1/4-18 NPT**	Max. 35 Nm				
G1/2" (BSPP), 1/2-14 NPT**	Max. 50 Nm				
F250C (9/16-18 UNF female conical)			30-35Nm	32-35Nm***	